

Monday, August 21, 2017 2:56:05 PM

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[illegible]

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**DAS**  
**19**  
**9.80**

**Work Order ID 165396****\*165396\***

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Item ID: D2171

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Clamp

Start Date: 9/11/2017 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 9/15/2017 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

Identify as per dwg & Stock Location: 51542

0.00

**\*150\***

Packaging

Memo

0.12

Packaging

14DAS  
6  
3-89

SEP 12 2017

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

1.20

Quality Control

17/9/19 SEP 13 2017

# Picklist Print

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Work Order ID: 165396

**\*165396\***

Parent Item: D2171

**\*D2171\***

Parent Item Name: Clamp

Start Date: 9/11/2017

Required Date: 9/15/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 11.04.26 now made in house DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304S16GA                       |                        | Purchased     |             | No                  |                  | 100             | sf                 | 74.9000        | 0.0258      | 0.325895     |               |                |        |

**\*M304S16GA\***

304/316 Sheet .063

\*\*

08/17/22

Location

Loc Qty

Loc Code

MAT010

74.9

m138109

0.9

m138175

74

4

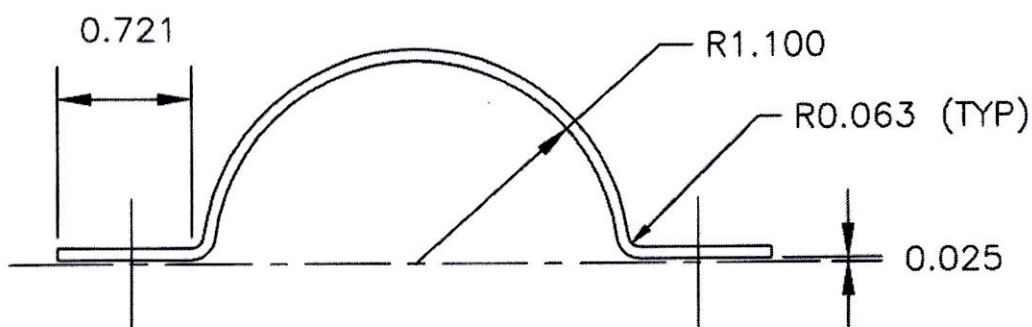
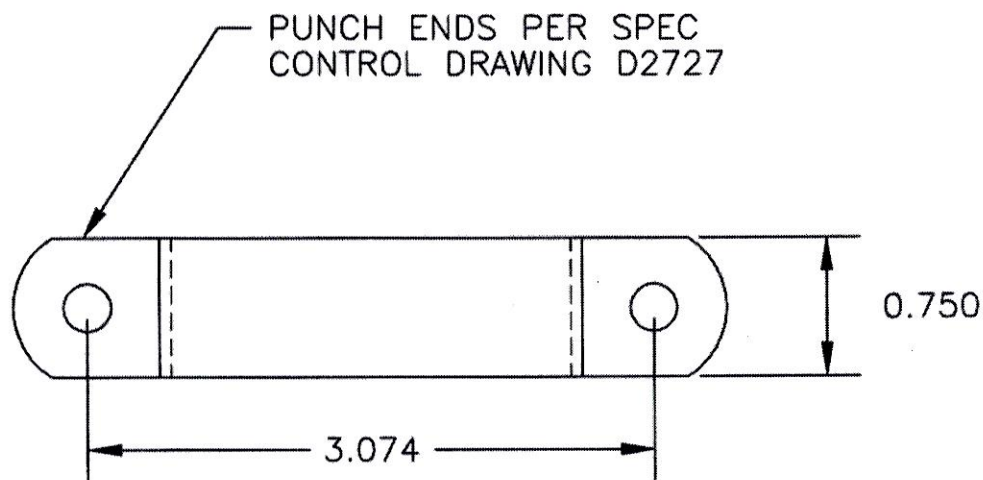






|                  |                |                                                   |                        |
|------------------|----------------|---------------------------------------------------|------------------------|
| DESIGN<br>Bw     | DRAWN BY<br>DA | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>CP    | APPROVED<br>KE | DRAWING NO.<br>D2171                              | REV. D<br>SHEET 1 OF 1 |
| DATE<br>99.03.08 |                | TITLE<br>CLAMP                                    | SCALE<br>1:1           |
| B                | 96.01.29       | REDRAWN                                           |                        |
| C                | 97.05.14       | RADIUS CHANGED, CUSHION ADDED                     |                        |
| D                | 99.03.08       | REMOVE CUSHION (TSR A890)<br>4.158 WAS 4.888      |                        |

RELEASED  
99.03.11 KE



MATERIAL: 304/316 SS 0.063 THICK  
FLAT LENGTH: 4.968 END-END  
4.158 HOLE-HOLE



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 165396 HCS  
1708-22